

# SQFT

Square Twin High Temperature Fan

400°C for 2 hrs

## Installation Manual



### 1.0 SAFETY INFORMATION

- The provision of the electrical supply and the connection of the unit to the mains must be carried out by a qualified electrician.
- Isolate from power supply before removing any covers. During installation / maintenance ensure all covers are fitted before switching on the mains supply.
- All-pole disconnection from the mains as shown in the wiring diagram must be incorporated within the fixed wiring and shall have a minimum contact separation of 3mm in accordance with latest edition of the wiring regulations.
- This unit must be earthed.
- Ducting must be securely fixed with screws to the spigot to prevent access to live parts. Duct runs terminating close to the fan must be adequately protected by suitable guards.
- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- Precautions must be taken to avoid the back-flow of gases into the room from the open flue of gas or other fuel-burning appliances.
- This appliance should not be used by children or persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge, unless they have been given supervision or instruction concerning the safe use of the appliance by a person responsible for their safety. Children shall not play with the appliance. Cleaning and user maintenance shall not be carried out by children.

#### 1.1 Hazard Symbols



##### GENERAL WARNING

Signifies a general warning regarding hazard specified by supplementary information.



##### ELECTRIC SHOCK

This unit must be completely electrically isolated before any panels are removed. Check mains supply and control connections.



##### ROTATING PARTS

This unit contains fast moving rotational parts which may start automatically. It is the sole responsibility of the installer to adequately guard these components.



##### REFER TO INSTRUCTION MANUAL

Read and understand the installation and maintenance manual before installing, operating or maintaining this product.

1.2 Important Information

This manual contains important information on the safe and appropriate assembly, transport, commissioning, operation, maintenance, disassembly and simple troubleshooting of the product.

While the product has been manufactured according to the accepted rules of current technology, there is still a danger of personal injury or damage to equipment if the following general safety instructions and the warnings contained in these instructions are not complied with.

- **Read these instructions completely and thoroughly before working with the product.**
- **Keep these instructions in a location where they are accessible to all users at all times.**
- **Always include the operating instructions when you pass the product on to third parties.**

1.3 Personal Protective Equipment

The following minimum Personal Protective Equipment (PPE) is recommended when interacting with Nuaire product:

- **Protective Steel Toed Shoes** - when handling heavy objects.
- **Full Finger Gloves (Marigold PU800 or equivalent)** - when handling sheet metal components.
- **Semi Fingerless Gloves (Marigold PU3000 3DO or equivalent)** - when conducting light work on the unit requiring tactile dexterity.
- **Safety Glasses** - when conducting any cleaning/cutting operation or exchanging filters.
- **Reusable Half Mask Respirators** - when replacing filters which have been in contact with normal room or environmental air.

Nuaire would always recommend a site specific risk assessment by a competent person to determine if any additional PPE is required.

2.0 INTRODUCTION

The Twin SSFT fan range is designed for in-duct application. Manufactured from galvanised sheet steel, they are suitable for indoor and outdoor installation. They can be installed with the airflow discharging horizontal or vertically upward. Backdraught dampers are fitted to prevent internal recirculation.

Operating range: 0°C to 90°C; up to 100% RH within the duct; please note the motor must be located in ambient temperature between -10°C to 40°C.

When conveying moisture laden air, provisions must be made to drain off any condensate from within the duct work.

Basic versions of the fan are supplied without any controls. It is the responsibility of the specifier and/or contractor to provide a suitable control for the fan and fan failure detection.

The units are designed for: **S1 DUTY - Day to day operation and in the event of fire a one off emergency use.**

EN12101-3 compliant, refer to EC certificate of conformity, 0086-CPR-672476.

2.1 Code Description

1	2	3	4
SQFT	4	5	T

- 1. Range: **Square Twin In-line Fan**
- 2. Motor Poles: **4 or 6**
- 3. Size: **1, 2, 3, 4, 5 or 6 (4 Pole Motors)  
1, 2, 3 or 4 (6 Pole Motors)**
- 4. Control Type: **No Suffix = Speed Controllable  
T = Two Speed Motor Control**

3.0 DELIVERY & HANDLING

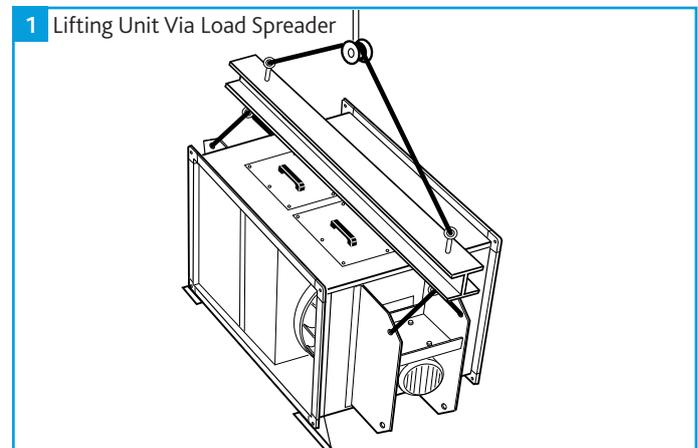
All equipment is inspected prior to despatch and leaves the factory in good condition. Upon receipt of the equipment an inspection should be made and any damage indicated on the delivery note. Particulars of damage and/or incomplete delivery should be endorsed by the driver delivering the goods before offloading by the purchaser.

No responsibility will be accepted for damage sustained during the offloading from the vehicle or on the site thereafter. All claims for damage and/or incomplete delivery must be reported to Nuaire within two days of receipt of the equipment.

Always handle the units carefully to avoid damage and distortion. If mechanical aids are used to lift the unit, spreaders should be employed and positioned so as to prevent the slings, webbing etc. making contact with the casing.

Note the weight from the rating plate, lift using slings attached to the four lifting eyes as (figure 1).

Always lift the unit by attaching the sling to the motor mounting arms and load spreaders must be used to prevent distortion to the fan case.



## 4.0 INSTALLATION

Installation must be completed by competent persons, in accordance with good industry practice and should conform to all governing and statutory bodies regulations i.e. IEE, CIBSE, etc. and EN standards etc.

Before commencing installation check that all material, including mounting feet and optional ancillaries are available to complete the work. Every unit is tested and serialised at works and a test certificate produced, the details are also recorded on the fan side rating plate which should also be referred to before handling and installation. Any damage or deviations should be immediately reported to the seller/supplier/agent quoting the order and rating plate details.

**Ensure that there is adequate clearance for the removal of the motor/fan assembly for maintenance purposes.**

The list below states the main characteristics of the SQUIF fan range certified for operation at 400°C for 2 hours. The unit:

- Is thermally uninsulated.
- Only suitable for non-smoke reservoir applications.
- Is dual purpose i.e. suitable for day-to-day operation and one-off emergency use.
- Suitable for mounting in horizontal and vertical orientation only.

### 4.1 Mechanical Installation

The fans are suitable for both indoor and outdoor installation. Note that any control must be wall mounted in both indoor and outdoor situations.

The fans can be mounted with the airflow discharging horizontally or vertically upward. These units contain heavy rotating parts, please ensure any framework and structure can adequately support the weight of the unit. Do not use the flanges of the fan to support the weight of the ductwork; these must be supported separately.

The ducting must be the same dimension as the fan for at least 1m at the discharge of the fan before any transition. This is to allow the free movement of the dampers and to minimise pressure losses. We recommend the use of anti-vibration mounts to minimise the transmission of vibration into the building structure.

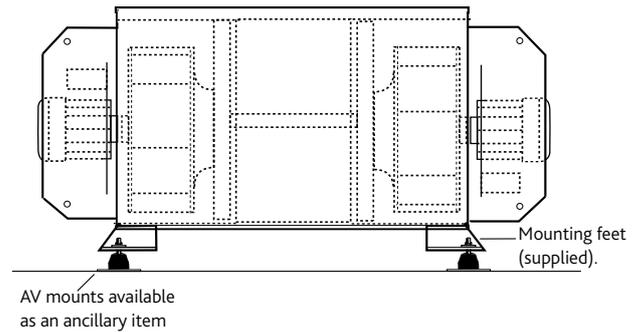
Rotate the fan impeller by hand to ensure free and smooth rotation and that no handling or transit damage has occurred, observe the direction of flow/direction of rotation arrow and ensure that:

- **All optional accessories such as support brackets, attenuators, guards, flexible connectors etc. are assembled to the fan.**
- **Support brackets are fitted appropriate for the installed attitude - vertical or horizontal.**
- **When offering the fan to the ducted system that both inlet and outlet connections are perfectly aligned.**

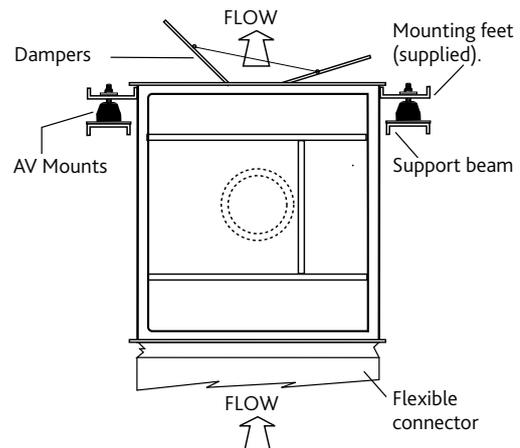
It is advisable to fit flexible connectors on either side of the fan unless there is an open-ended inlet or discharge and the fan should be supported on AV mounts. The A.V.s should be levelled off to maximise isolation and the flexible connectors correctly aligned with the fan at the correct tension.

**A.V. mounts isolate the fan only. Silencers / backdraught dampers and other "significant mass" accessories should form part of the fixed ductwork after the flexible connection.**

### 2 Horizontal Discharge - Mounting Feet (Supplied) Supported Via A.V. Mounts



### 3 Vertical Discharge - Mounted On Support Beam Via A.V. Mounts



### 4.2 Electrical Installation

All installation work must be planned and carried out by consideration all relevant regulations including CDM, health and safety and wiring regulations.

Ensure the electrical supply is suitable for the fan and is suitably protected by correctly selected fuses or MCB.

For 3 phase units, the electrical connections are made directly onto the terminal boxes of the motors.

For single phase units, the electrical connections are made at termination boxes at the motor mounting brackets.

Note that 3 phase motors up to 3kW (inclusive) must be wired in STAR. Motors of 4kW and above must have DELTA as the final connection arrangement.

**When the unit is operated in emergency mode smoke extract operation - all controls must be bypassed.**

### 4.3 Motors

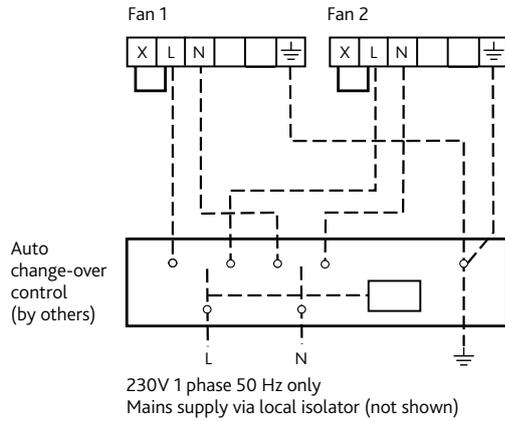
Motors are totally enclosed and protected to IP55 (Dust and low pressure water jets).

Please note the requirements for maintenance of the motor. Failure to comply with regulations will invalidate any warranty claim.

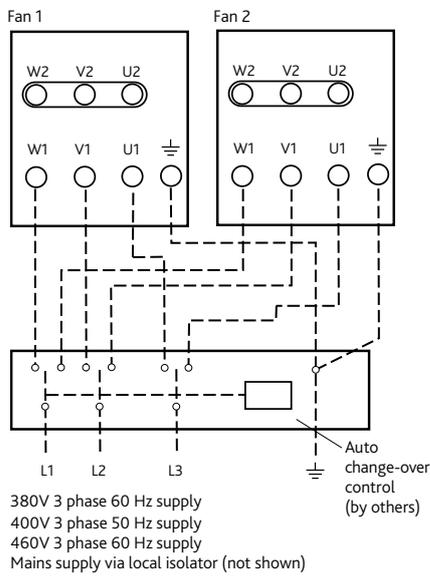
4.4 Wiring

These units are not supplied with any control or isolators, their selection and provision is the responsibility of the specifier/contractor.

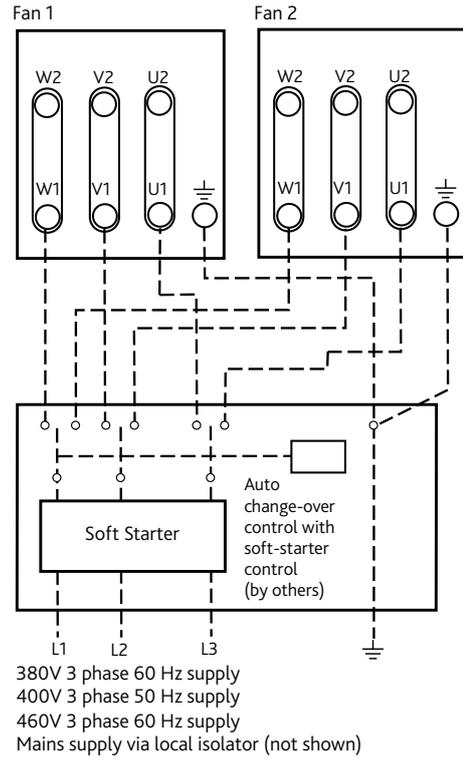
4 Wiring - Single Phase - Single Speed



5 Wiring - Three Phase (3kW and Below) - Single Speed



6 Wiring - Three Phase (4kW and Above) - Single Speed



## 5.0 SPECIFIC COMMISSIONING AND SERVICING REQUIREMENTS

### 400°C for 2 hours Units for Smoke Extract

#### Exposure temperature/time: 400°C for 2 hours

These units are used to provide a SAFETY FUNCTION for people in the event of fire in public premises or in the home: they are therefore subject to strict constraints concerning their operating and maintenance.

#### Operating Constraints

- i. Check on the nameplate that the selected unit corresponds to the maximum exposure temperature and duration.
- ii. Non ventilated motors MUST be placed in the airflow from the driven fan. Ventilated motors can be placed outside the flow.
- iii. AFTER THE UNIT HAS BEEN SUBJECTED TO ONE EMERGENCY DUTY OPERATION, IT MUST BE REPLACED.
- iv. With variable speed control. Ensure that the maximum speed never exceeds the speed of the motor supplied by the mains and that the delivered power corresponds to the previous definitions. The unit should be equipped with PTC thermistors connected to the protection system during S1 duty and switched off during S2 duty (operation during an emergency).

These qualifications ensure the qualification of the driven fan by the manufacturer.

#### Maintenance Constraints

**Regular service visits must be performed on the installation AT LEAST EVERY 6 MONTHS, incorporating the following checks:**

##### i. Checking the insulation resistance (R>100 MOhms, 500V DC)

- If the drain holes are blocked, open them to eliminate any accumulated condensation.
- If R<100 MOhms, dry the stator in an oven and check the insulation resistance. If the fault persists, replace the stator.
- The stator must be replaced 5 years after installation or after 20,000 hours of operation.

##### ii. Cooling check

- Ensure there is no dust or grease in the entire ventilation circuit (housing fins, motor cover/fan if fitted driven fan).
- Ensure the motor runs normally when switched on for a few minutes.

##### iii. Bearing check (C3 or C4 play)

Run the motor during each maintenance visit. When the motor is cold, a high level of noise may be caused by the texture of the grease. This does not indicate a bearing fault.

#### S2 duty only:

The bearings must be replaced by an identical type every 5 years. Ensure the motor runs normally when switched on for a few minutes.

#### S1 duty and Emergency in S2 duty:

##### a) Permanently greased bearings.

400°C range; replace on 2 pole motors after 10,000 hours of operation and on motors with 4 poles or more after 20,000 hours.

##### b) Re-greaseable bearings

The information on the motor nameplates must be strictly respected (grease quantity, grease quality and re-greasing frequency). The bearings must be replaced after 20,000 hours of operation.

## 6.0 MAINTENANCE

**Isolation - Before commencing work make sure that the unit and Nuair control are electrically isolated from the mains supply.**

Ensure that all mechanical and electrical connections and fixings are secure and that inlet and outlet ductwork is free of any obstruction or debris.

Briefly switch the fan on/off to ascertain correct direction of impeller rotation, compare with the rotational label fitted and correct if necessary.

Complete the test by running the fan for approximately 15 minutes, taking and comparing voltage, full load and starting currents with the fan rating label. Monitor flexible connections to ensure no leakage and AV mounts for correct alignment.

It is important that maintenance checks are recorded and that the schedule is always adhered to, in all cases, the previous report should be referred to.

### 6.1 Routine Maintenance

- Clean all areas of unit and treat any areas of corrosion.
- Check all access doors for leakage and if necessary locks should be adjusted and any replacement gasket materials should be replaced as required.
- Check that safety grilles are secure and free of obstruction.

### 6.2 Semi-Annually

- Thoroughly inspect the unit and its components for corrosion, acting immediately to treat/restore any damaged areas.
- All electrical terminals within the unit should be tightened.
- Check all earth connections.
- Check resilient mounts (where applicable) and replace any that have any wear or deterioration.
- Check motor for undue wear, signs of overheating and apply winding insulation and continuity tests.

### 6.3 Lubrication

Motors are fitted with sealed for life bearings and do not require any lubrication.

### 6.4 Motor Repair

Due to unit certification EN12101-3 and in compliance with the construction products directive, the motor must be returned to the motor manufacturer for replacement.

## 7.0 WARRANTY

The 3 year warranty starts from the day of delivery and includes parts and labour for the first year. The labour element is subject to full, free and safe access to the equipment as recommended by the CDM regulations. The remaining two years covers replacement parts only.

This warranty is void if the equipment is modified without authorisation, is incorrectly applied, misused, disassembled, or not installed, commissioned and maintained in accordance with the details contained in this manual and general good practice.

The product warranty applies to the UK mainland and in accordance with Clause 14 of our Conditions of Sale. Customers purchasing from outside of the UK should contact Nuair International Sales office for further details.

**Failure to maintain the unit as recommended will invalidate the warranty.**

## 8.0 END-OF-LIFE AND RECYCLING

Where possible Nuair use components which can be largely recycled when the product reaches its end-of-life:

- Fans, motors, controls, actuators, cabling and other electrical components can be segregated into WEEE recycling streams.
- Sheet metal parts, aluminium extrusion, heating/cooling coils and other metallic items can be segregated and fully recycled.
- Cardboard packaging, wood, used filters and other paper components can be largely recycled or fully processed in energy from waste centres.
- Remaining items can be further segregated for energy from waste centres or, as a last resort, sent to landfill. Please call After Sales Support for further information on items not listed above.

**Ensure that Nuair product is made safe from any electrical / water / refrigerant supplies before dismantling commences. This work should only be undertaken by a qualified person in accordance with local authority regulations and guidelines, taking into account all site based risks.**

## 9.0 AFTER SALES AND REPLACEMENT PARTS

For technical assistance or further product information, including spare parts and replacement components, please contact the After Sales Department.

If ordering spares please quote the serial number of the unit together with the part number, if the part number is not known please give a full description of the part required. The serial number will be found on the identification plate attached to the unit casing.

**Telephone 02920 858 400**  
**aftersales@nuair.co.uk**

Technical or commercial considerations may, from time to time, make it necessary to alter the design, performance and dimensions of equipment and the right is reserved to make such changes without prior notice.

## EU DECLARATION OF INCORPORATION AND INFORMATION FOR SAFE INSTALLATION, OPERATION AND MAINTENANCE

All parts except for moving parts requiring the correct installation of safety guards or incorporation into ducts or building fabrications acting as guards comply with the essential requirements of the Machinery Directive. The machinery shall not be put into service until the system has been declared to be in conformity with the provisions of the EC Machinery Directive 1.3.7 to 1.3.8.2 relating to guards/moving parts.

**Product:** Twin SQUIF In-Line Fan  
**Type:** SQFT  
**Installation Manual Serial no.:** 671835  
**Relevant EU Council Directives:** 2006/42/EC (MACHINERY DIRECTIVE);  
**Applied EU Harmonised Standards:** EN 60204-1; EN ISO 12100; EN ISO 13857; EN ISO 9001.  
**Relevant Directives specified in EU Declaration of Conformity:** 2014/30/EU (EMC); 2011/65/EU (RoHS) incl. (EU) 2015/863; 2009/125/EC (ErP) Reg (EU) no. 327/2011; CP Regulation (EU) No. 305/2011.

The relevant technical documentation has been compiled in accordance with Annex VII (Part 7 of Schedule 2), part B. We undertake, in response to a reasoned request, to supply it in electronic form to the market surveillance authorities within a reasonable period.

**Signature of manufacture representatives:**

Name:	Position:	Date:
1) A. Thomas 	Technical Director	30. 10. 20
2) C.Sargent 	Manufacturing Director	30. 10. 20

**Basis of Self Attestation:** BS EN ISO 9001, BSI Cert No. FM 665203

**Nuaire:** A Trading Division of Polypipe, Western Industrial Estate, Caerphilly, CF83 1NA.

**EU Authorised Representative:** Eurolink Europe Compliance Limited, 25 Herbert Place, Dublin D02 AY86, Republic of Ireland.

**All Standards used were current and valid at the date of signature.**

## INFORMATION FOR SAFE INSTALLATION, OPERATION AND MAINTENANCE OF NUAIRE VENTILATION EQUIPMENT

To comply with EC Council Directives 2014/30/EU (EMC), 2006/42/EC (Machinery Directive). To be read in conjunction with the relevant product documentation (see 2.1).

- |   |   |
|---|---|
| <p><b>1.0 GENERAL</b></p> <p>1.1 The equipment referred to in this Declaration of Incorporation is supplied by Nuaire to be assembled into a ventilation system which may or may not include additional components. The entire system must be considered for safety purposes and it is the responsibility of the installer to ensure that all of the equipment is installed in compliance with the manufacturers recommendations and with due regard to current legislation and codes of practice.</p> <p><b>2.0 INFORMATION SUPPLIED WITH THE EQUIPMENT</b></p> <p>2.1 Each item of equipment is supplied with a set of documentation which provides the information required for the safe installation and maintenance of the equipment. This may be in the form of a Data sheet and/or Installation and Maintenance instruction.</p> <p>2.2 Each unit has a rating plate attached to its outer casing. The rating plate provides essential data relating to the equipment such as serial number, unit code and electrical data. Any further data that may be required will be found in the documentation. If any item is unclear or more information is required, contact Nuaire.</p> <p>2.3 Where warning labels or notices are attached to the unit the instructions given must be adhered to.</p> <p><b>3.0 TRANSPORTATION, HANDLING AND STORAGE</b></p> <p>3.1 Care must be taken at all times to prevent damage to the equipment. Note that shock to the unit may result in the balance of the impeller being affected.</p> <p>3.2 When handling the equipment, care should be taken with corners and edges and that the weight distribution within the unit is considered. Lifting gear such as slings or ropes must be arranged so as not to bear on the casing.</p> <p>3.3 Equipment stored on site prior to installation should be protected from the weather and steps taken to prevent ingress of contaminants.</p> <p><b>4.0 OPERATIONAL LIMITS</b></p> <p>4.1 It is important that the specified operational limits for the equipment are adhered to e.g. operational air temperature, air borne contaminants and unit orientation.</p> <p>4.2 Where installation accessories are supplied with the specified equipment e.g. wall mounting brackets. They are to be used to support the equipment only. Other system components must have separate provision for support.</p> <p>4.3 Flanges and connection spigots are provided for the purpose of joining to duct work systems. They must not be used to support the ductwork.</p> <p>4.4 <b>Local Environment - Humidity.</b> Ambient humidity (the humidity at the unit's installed location) shall be within the range: 10 to 95% (for controls, non-condensing). Air humidity (the humidity of the air passing through the unit) shall be within the range: 10 to 95% (for controls, non-condensing).</p> | <p><b>5.0 INSTALLATION REQUIREMENTS</b></p> <p>In addition to the particular requirements given for the individual product, the following general requirements should be noted.</p> <p>5.1 Where access to any part of equipment which moves, or can become electrically live are not prevented by the equipment panels or by fixed installation detail (e.g. ducting), then guarding to the appropriate standard must be fitted.</p> <p>5.2 The electrical installation of the equipment must comply with the requirements of the relevant local electrical safety regulations.</p> <p>5.3 For good EMC engineering practice all control and sensor cables should not be placed within 50mm of 230V cables.</p> <p>5.4 For fans with electronic speed control, protection against surges L/N-E is recommended on the supply.</p> <p>5.5 Fans with electronic speed/inverter control should be connected to an Industrial not Public Low Voltage supply.</p> <p><b>6.0 COMMISSIONING REQUIREMENTS</b></p> <p>6.1 General pre-commissioning checks relevant to safe operation consist of the following:<br/>         Ensure that no foreign bodies are present within the fan or casing.<br/>         Check electrical safety e.g. Insulation and earthing.<br/>         Check guarding of system.<br/>         Check operation of Isolators/Controls.<br/>         Check fastenings for security.<br/>         Other commissioning requirements are given in the relevant product documentation.</p> <p>6.2</p> <p><b>7.0 OPERATIONAL REQUIREMENTS</b></p> <p>7.1 Equipment access panels must be in place at all times during operation of the unit, and must be secured with the original fastenings.</p> <p>7.2 If failure of the equipment occurs or is suspected then it should be taken out of service until a competent person can effect repair or examination (Note that certain ranges of equipment are designed to detect and compensate for fan failure).</p> <p><b>8.0 MAINTENANCE REQUIREMENTS</b></p> <p>8.1 Specific maintenance requirements are given in the relevant product documentation.</p> <p>8.2 It is important that the correct tools are used for the various tasks required.</p> <p>8.3 If the access panels are to be removed for any reason the electrical supply to the unit must be isolated.</p> <p>8.4 A minimum period of two minutes should be allowed after electrical disconnection before access panels are removed. This will allow the impeller to come to rest.<br/> <b>NB: Care should still be taken however since airflow generated at some other point in the system can cause the impeller to "windmill" even when power is not present.</b></p> <p>8.5 Care should be taken when removing and storing access panels in windy conditions.</p> |
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## DECLARATION OF INCORPORATION AND INFORMATION FOR SAFE INSTALLATION, OPERATION AND MAINTENANCE

All parts except for moving parts requiring the correct installation of safety guards or incorporation into ducts or building fabrications acting as guards comply with the essential requirements of the Machinery (Safety) Regulations. The machinery shall not be put into service until the system has been declared to be in conformity with the provisions of the Supply of Machinery Regulations 2008 clauses 1.3.7 to 1.3.8.2 relating to guards/moving parts.

**Product:** Twin SQIF In-Line Fan  
**Type:** SQFT  
**Installation Manual Serial no.:** 671835  
**Relevant UK Regulations:** 2008 No. 1597, The Supply of Machinery (Safety) Regulations 2008;  
**Applied UK Harmonised Standards:** BS EN 60204-1; BS EN ISO 12100; BS EN ISO 13857; BS EN ISO 9001.  
**Relevant Regulations specified in UKCA Declaration of Conformity:** No. 1091, EMC Regulations 2016; No. 3032, RoHS regulation 2012; No. 2617, ErP Regulation 2010; No. 1359, CP Regulation 2020.

The relevant technical documentation has been compiled in accordance with Annex VII (Part 7 of Schedule 2), part B. We undertake, in response to a reasoned request, to supply it in electronic form to the market surveillance authorities within a reasonable period.

**Signature of manufacture representatives:**

Name:	Position:	Date:
1) A. Thomas 	Technical Director	01. 01. 21
2) C.Sargent 	Manufacturing Director	01. 01. 21

**Basis of Self Attestation:** BS EN ISO 9001, BSI Cert No. FM 665203

**Nuaire:** A Trading Division of Polypipe, Western Industrial Estate, Caerphilly, CF83 1NA.

**All Standards used were current and valid at the date of signature.**

## INFORMATION FOR SAFE INSTALLATION, OPERATION AND MAINTENANCE OF NUAIRE VENTILATION EQUIPMENT

To comply with UK Regulations: The Supply of Machinery (Safety) Regulations 2008 No. 1597; and Electromagnetic Compatibility Regulations 2016 No. 1091. To be read in conjunction with the relevant product documentation (see 2.1)

**1.0 GENERAL**

1.1 The equipment referred to in this Declaration of Incorporation is supplied by Nuaire to be assembled into a ventilation system which may or may not include additional components. The entire system must be considered for safety purposes and it is the responsibility of the installer to ensure that all of the equipment is installed in compliance with the manufacturers recommendations and with due regard to current legislation and codes of practice.

**2.0 INFORMATION SUPPLIED WITH THE EQUIPMENT**

2.1 Each item of equipment is supplied with a set of documentation which provides the information required for the safe installation and maintenance of the equipment. This may be in the form of a Data sheet and/or Installation and Maintenance instruction.  
 2.2 Each unit has a rating plate attached to its outer casing. The rating plate provides essential data relating to the equipment such as serial number, unit code and electrical data. Any further data that may be required will be found in the documentation.  
 If any item is unclear or more information is required, contact Nuaire.  
 2.3 Where warning labels or notices are attached to the unit the instructions given must be adhered to.

**3.0 TRANSPORTATION, HANDLING AND STORAGE**

3.1 Care must be taken at all times to prevent damage to the equipment. Note that shock to the unit may result in the balance of the impeller being affected.  
 3.2 When handling the equipment, care should be taken with corners and edges and that the weight distribution within the unit is considered. Lifting gear such as slings or ropes must be arranged so as not to bear on the casing.  
 3.3 Equipment stored on site prior to installation should be protected from the weather and steps taken to prevent ingress of contaminants.

**4.0 OPERATIONAL LIMITS**

4.1 It is important that the specified operational limits for the equipment are adhered to e.g. operational air temperature, air borne contaminants and unit orientation.  
 4.2 Where installation accessories are supplied with the specified equipment e.g. wall mounting brackets. They are to be used to support the equipment only.  
 Other system components must have separate provision for support.  
 4.3 Flanges and connection spigots are provided for the purpose of joining to duct work systems. They must not be used to support the ductwork.  
 4.4 **Local Environment - Humidity.** Ambient humidity (the humidity at the unit's installed location) shall be within the range: 10 to 95% (for controls, non-condensing).  
 Air humidity (the humidity of the air passing through the unit) shall be within the range: 10 to 95% (for controls, non-condensing).

**5.0 INSTALLATION REQUIREMENTS**

In addition to the particular requirements given for the individual product, the following general requirements should be noted.  
 5.1 Where access to any part of equipment which moves, or can become electrically live are not prevented by the equipment panels or by fixed installation detail (e.g. ducting), then guarding to the appropriate standard must be fitted.  
 5.2 The electrical installation of the equipment must comply with the requirements of the relevant local electrical safety regulations.  
 5.3 For good EMC engineering practice all control and sensor cables should not be placed within 50mm of 230V cables.  
 5.4 For fans with electronic speed control, protection against surges L/N-E is recommended on the supply.  
 5.5 Fans with electronic speed/inverter control should be connected to an Industrial not Public Low Voltage supply.

**6.0 COMMISSIONING REQUIREMENTS**

6.1 General pre-commissioning checks relevant to safe operation consist of the following:  
 Ensure that no foreign bodies are present within the fan or casing.  
 Check electrical safety e.g. Insulation and earthing.  
 Check guarding of system.  
 Check operation of Isolators/Controls.  
 Check fastenings for security.  
 6.2 Other commissioning requirements are given in the relevant product documentation.

**7.0 OPERATIONAL REQUIREMENTS**

7.1 Equipment access panels must be in place at all times during operation of the unit, and must be secured with the original fastenings.  
 7.2 If failure of the equipment occurs or is suspected then it should be taken out of service until a competent person can effect repair or examination (Note that certain ranges of equipment are designed to detect and compensate for fan failure).

**8.0 MAINTENANCE REQUIREMENTS**

8.1 Specific maintenance requirements are given in the relevant product documentation.  
 8.2 It is important that the correct tools are used for the various tasks required.  
 8.3 If the access panels are to be removed for any reason the electrical supply to the unit must be isolated.  
 8.4 A minimum period of two minutes should be allowed after electrical disconnection before access panels are removed. This will allow the impeller to come to rest.  
**NB: Care should still be taken however since airflow generated at some other point in the system can cause the impeller to "windmill" even when power is not present.**  
 8.5 Care should be taken when removing and storing access panels in windy conditions.