

Scurbo 50/60Hz

Inline Centrifugal Fan

Installation and Maintenance



1.0 INTRODUCTION

The Scurbo range of in-line centrifugal fans consists of 6 sizes with a maximum duty of 0.4m³/s.

Units are manufactured from galvanised steel to B.S. 2989 1982, are rectangular in section and have circular rigid spigots at each end. All units are supplied with a unique mounting bracket designed to simplify installation.

1.1 Code description: Scurbo Units

S 1 - 100 H
1 2 3 4

1. Range: **Scurbo**
2. Case Size: **1 - 6**
3. Spigot Diameter (mm): **100 - 315**
4. Electrical Frequency: **No Suffix = 50Hz**
H = 60Hz

2.0 HANDLING

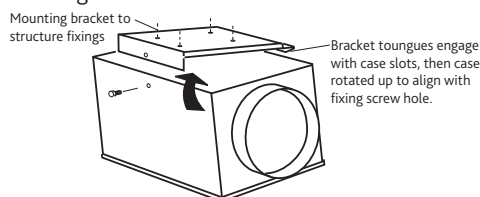
Always handle the units carefully to avoid damage and distortion. Care must be taken to ensure that any slings used for hoisting do not damage the casing.

3.0 INSTALLATION

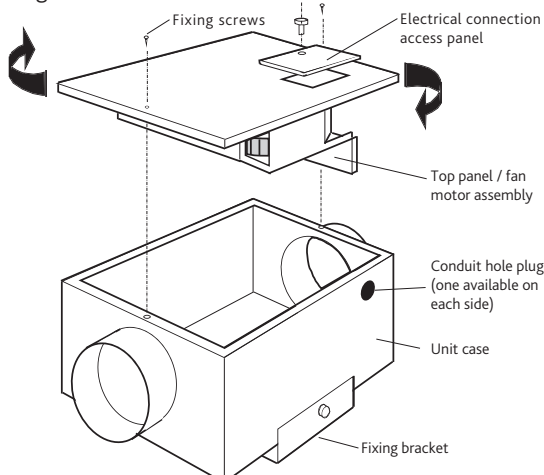
Installation must be completed by competent persons, in accordance with good industry practice and should conform to all governing and statutory bodies i.e. IEE, CIBSE, etc.

The fan must be fitted indoors, on a secured surface, away from sources of water spray or steam generation. The fan can be installed using the integral mounting bracket which enables the unit to be installed at any angle and be retained by a single set-screw.

1 Unit Mounting



2 Reversing Direction of Flow



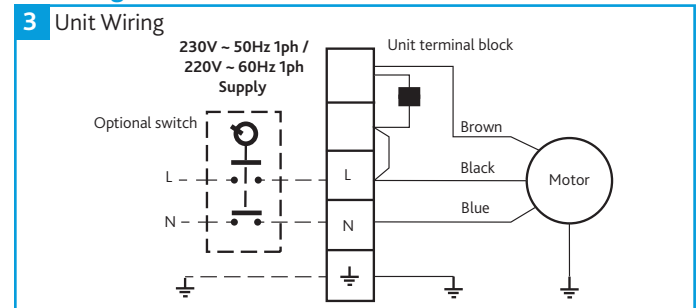
After the mounting bracket is fixed to a secure surface ensure the two projecting lugs (on bracket) engage in the slots in the unit casing, then secure using the fixing screw supplied (Figure 1).

The Fan/motor assembly can be withdrawn from its casing and turned through 180° to change the air flow direction. This can be carried out after the unit has been installed allowing unit/silencer combination option sizes 4, 5 & 6 to have a position change of the silencer from upstream (as supplied) to downstream (Figure 2).

4.0 ELECTRICAL

Remove the small panel on main cover of the unit for access (Figure 2). Electrical supply can be via the conduit access holes provided in the casing.

4.1 Wiring



Check the fan voltage and circuit details are compatible with the power supply. Wiring must comply with appropriate regulations including any requirements of the local supply authority.

Fuses should be regarded as protection against short circuits only and not protection against overload. **Fuses must withstand starting loads, (3 times running current for 10 seconds).**

5.0 Motor Details

Individual motor details including starting current, full load current, fan speed etc. are provided on the unit label.

The maximum permissible air temperature passing over the motor is 50°C when wired D.O.L. In the event of a speed control being used, the maximum permissible air temperature passing over the motor is 40°C.

6.0 Maintenance

Electrically isolate before commencing work. Remove covers and carefully clean out interiors as necessary. Check for damage and security of components. Refit covers.

The motor bearings do not require lubrication as they are maintenance free 'sealed for life' type.

7.0 Warranty

The 3 year warranty starts from the day of delivery and includes parts and labour for the first year, and replacement parts only for 2 years.

This warranty is void if the equipment is modified without authorisation, is incorrectly applied, misused, disassembled, or not installed, commissioned and maintained in accordance with the details contained in this manual and general good practice.

The product warranty applies to the UK mainland and in accordance with Clause 14 of our Conditions of Sale. Customers purchasing from outside of the UK should contact Nuaire International Sales office for further details.

Telephone 02920 858 400
aftersales@nuaire.co.uk

DECLARATION OF INCORPORATION AND INFORMATION FOR SAFE INSTALLATION, OPERATION AND MAINTENANCE

We declare that the machinery named below is intended to be assembled with other components to constitute a system of machinery. All parts except for moving parts requiring the correct installation of safety guards comply with the essential requirements of the Machinery Directive. The machinery shall not be put into service until the system has been declared to be in conformity with the provisions of the EC Machinery Directive.

Designation of machinery: Sqrbo Inline centrifugal fan

Machinery Types: S1-100, S2125, S3-150, S4-200, S5-250, S6-315

Relevant EC Council Directives: 2006/42/EC (Machinery Directive)

Applied Harmonised Standards: BS EN ISO 12100-1, BS EN ISO 12100-2, EN294, EN60204-1, BS EN ISO 9001

Applied National Standards: BS848 Part One, Two and Five

Signature of manufacture representatives:

Name:	Position:	Date:
1) C. Biggs	Technical Director	20. 07. 07
2) A. Jones	Manufacturing Director	20. 07. 07

Note: All standards used were current and valid at the date of signature.

INFORMATION FOR SAFE INSTALLATION, OPERATION AND MAINTENANCE OF NUAIRE VENTILATION EQUIPMENT

To comply with EC Council Directives 2006/42/EC Machinery Directive and 2014/30/EU (EMC).
To be read in conjunction with the relevant product documentation (see 2.1)

1.0 GENERAL

1.1 The equipment referred to in this Declaration of Incorporation is supplied by Nuairé to be assembled into a ventilation system which may or may not include additional components. The entire system must be considered for safety purposes and it is the responsibility of the installer to ensure that all of the equipment is installed in compliance with the manufacturers recommendations and with due regard to current legislation and codes of practice.

2.0 INFORMATION SUPPLIED WITH THE EQUIPMENT

- 2.1 Each item of equipment is supplied with a set of documentation which provides the information required for the safe installation and maintenance of the equipment. This may be in the form of a Data sheet and/or Installation and Maintenance instruction.
- 2.2 Each unit has a rating plate attached to its outer casing. The rating plate provides essential data relating to the equipment such as serial number, unit code and electrical data. Any further data that may be required will be found in the documentation. If any item is unclear or more information is required, contact Nuairé. Where warning labels or notices are attached to the unit the instructions given must be adhered to.
- 2.3 Where warning labels or notices are attached to the unit the instructions given must be adhered to.
- 3.0 **TRANSPORTATION, HANDLING AND STORAGE**
- 3.1 Care must be taken at all times to prevent damage to the equipment. Note that shock to the unit may result in the balance of the impeller being affected.
- 3.2 When handling the equipment, care should be taken with corners and edges and that the weight distribution within the unit is considered. Lifting gear such as slings or ropes must be arranged so as not to bear on the casing.
- 3.3 Equipment stored on site prior to installation should be protected from the weather and steps taken to prevent ingress of contaminants.

4.0 OPERATIONAL LIMITS

- 4.1 It is important that the specified operational limits for the equipment are adhered to e.g. operational air temperature, air borne contaminants and unit orientation.
- 4.2 Where installation accessories are supplied with the specified equipment e.g. wall mounting brackets. They are to be used to support the equipment only. Other system components must have separate provision for support.
- 4.3 Flanges and connection spigots are provided for the purpose of joining to duct work systems. They must not be used to support the ductwork.

5.0 INSTALLATION REQUIREMENTS

- In addition to the particular requirements given for the individual product, the following general requirements should be noted.
- 5.1 Where access to any part of equipment which moves, or can become electrically live are not prevented by the equipment panels or by fixed installation detail (e.g. ducting), then guarding to the appropriate standard must be fitted.
- 5.2 The electrical installation of the equipment must comply with the requirements of the relevant local electrical safety regulations.
- 5.3 For EMC all control and sensor cables should not be placed within 50mm or on the same metal cable tray as 230V switched live, lighting or power cables and any cables not intended for use with this product.

6.0 COMMISSIONING REQUIREMENTS

- 6.1 General pre-commissioning checks relevant to safe operation consist of the following:
Ensure that no foreign bodies are present within the fan or casing.
Check electrical safety e.g. Insulation and earthing.
Check guarding of system.
Check operation of Isolators/Controls.
Check fastenings for security.
- 6.2 Other commissioning requirements are given in the relevant product documentation.

7.0 OPERATIONAL REQUIREMENTS

- 7.1 Equipment access panels must be in place at all times during operation of the unit, and must be secured with the original fastenings.
- 7.2 If failure of the equipment occurs or is suspected then it should be taken out of service until a competent person can effect repair or examination. (Note that certain ranges of equipment are designed to detect and compensate for fan failure).

8.0 MAINTENANCE REQUIREMENTS

- 8.1 Specific maintenance requirements are given in the relevant product documentation.
- 8.2 It is important that the correct tools are used for the various tasks required.
- 8.3 If the access panels are to be removed for any reason the electrical supply to the unit must be isolated. A minimum period of two minutes should be allowed after electrical disconnection before access panels are removed. This will allow the impeller to come to rest.
- 8.4 **NB: Care should still be taken however since airflow generated at some other point in the system can cause the impeller to "windmill" even when power is not present.**
- 8.5 Care should be taken when removing and storing access panels in windy conditions.

Technical or commercial considerations may, from time to time, make it necessary to alter the design, performance and dimensions of equipment and the right is reserved to make such changes without prior notice.